

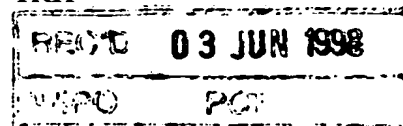


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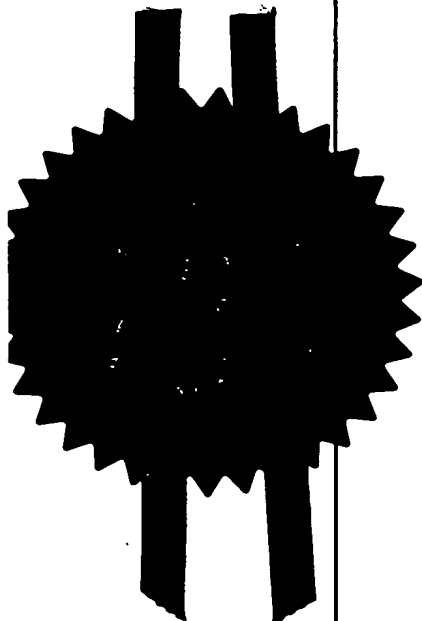


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Signed

Andrew Gersey

Dated

16 APR 1998



OSNOV97 2313145-1 000239  
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1. Your reference

AS/AM/PO7778GB

2. Patent application number

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04 NOV 1997

9723338.1

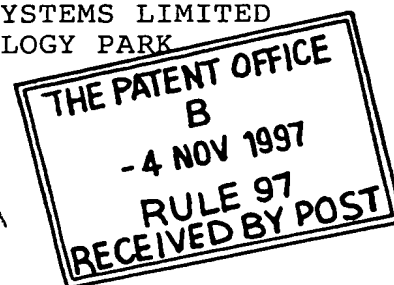
3. Full name, address and postcode of the or of each applicant (underline all surnames)

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OFFSHORE TECHNOLOGY PARK  
CLAYMORE DRIVE  
BRIDGE OF DON  
ABERDEEN  
AB23 8GD

Patents ADP number (if you know it)

If the applicant is a corporate body, give the country/state of its incorporation

UNITED KINGDOM



4. Title of the invention

COUPLING

5. Name of your agent (if you have one)

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

CRUIKSHANK & FAIRWEATHER  
19 ROYAL EXCHANGE SQUARE  
GLASGOW  
G1 3AE

Patents ADP number (if you know it)

547002

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Country

Priority application number  
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Date of filing  
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Number of earlier application

Date of filing  
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8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'Yes' if:

YES

- a) any applicant named in part 3 is not an inventor, or
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- See note (d))

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Description

8

Claim(s)

Abstract

Drawing(s)

1

10. If you are also filing any of the following, state how many against each item.

Priority documents

Translations of priority documents

Statement of inventorship and right to grant of a patent (Patents Form 7/77)

Request for preliminary examination and search (Patents Form 9/77)

Request for substantive examination (Patents Form 10/77)

Any other documents (please specify)

11.

I/We request the grant of a patent on the basis of this application.

Signature

*Andrew Shanks*

Date

04. 11. 1997

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12. Name and daytime telephone number of person to contact in the United Kingdom

ANDREW SHANKS  
0141 221 5767

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COUPLING

The present invention relates to a coupling, and in particular to a coupling arrangement for use in connecting lengths of expandable tubing.

5 WO93\25800 describes an arrangement for use in lining boreholes in which a length of metal tubing, having overlapping longitudinal slots cut in the tubing wall, is expanded to a larger diameter by pushing or pulling an expansion cone through the tubing. The expansion of the tubing is accommodated by deformation of the fingers of  
10 metal between the overlapping slot ends, such that the slots are expanded to define diamond-shaped apertures; there is substantially no deformation of the metal of the "nodes" between the ends of the longitudinally spaced slots.

15 Arrangements for connecting lengths of slotted tubing are disclosed in WO96\37687 and WO97\21901, the disclosures of which are incorporated herein by reference. Both of these documents describe arrangements in which the end of one length of tubing defines a male coupling portion which  
20 is received within a female coupling portion on the other length of tubing and attached thereto.

In another coupling arrangement, the ends of the tubing lengths are received within an external coupling sleeve. However, it has been found that, following  
25 expansion, the sleeve contracts radially by a significant

extent; this creates a restriction in the bore defined by the tubing.

It is among the objectives of embodiments of the present invention to obviate or mitigate this disadvantage.

5       According to the present invention there is provided an arrangement for coupling lengths of expandable tubing, the arrangement comprising a sleeve defining overlapping longitudinal slots, first and second tubing lengths defining overlapping longitudinal slots, in use the sleeve and tubing lengths being radially expandable by deformation of fingers of material where adjacent circumferentially spaced slots overlap, and connecting means for connecting  
10       the sleeve to the ends of the tubing lengths, the deformable fingers of the sleeve being axially spaced from the endmost deformable fingers of the respective tubing lengths.  
15

      In use, on expansion of the tubing lengths and the sleeve, the deformation of the sleeve fingers will take place following the deformation of the endmost fingers of the first tubing length and prior to the deformation of the  
20       endmost fingers of the second tubing length. It has been found that, following expansion, there is little or no diametrical shrinkage of the sleeve, and the force necessary to expand the coupled tubing ends is  
25       approximately half that required to expand tubing ends coupled with a sleeve in which there is substantial overlap between the sleeve and the tubing ends.

      The invention also relates to a method for coupling

the ends of first and second lengths of expandable tubing defining overlapping longitudinal slots and deformable fingers of material where adjacent circumferentially spaced slots overlap, the method comprising the steps of:

5 providing a sleeve defining overlapping longitudinal slots and deformable fingers of material where adjacent circumferentially spaced slots overlap;

coupling the sleeve to the ends of first and second lengths of expandable tubing such that the fingers of the sleeve are longitudinally spaced from the endmost fingers of the tubing lengths; and

10 forcing an expansion member through the connected tubing lengths to expand the sleeve and tubing lengths.

As used herein, the term slots is intended to encompass slots which extend through the walls of the sleeve and tubing, slots which extend only part way through the walls and any other appropriate weakening of the walls such as lines of bores or scallops.

20 Preferably, the connecting means are provided at circumferentially spaced locations at the end of the tubing lengths beyond the endmost tubing fingers, and at the ends of the sleeve beyond the respective endmost tubing fingers. The connecting means may comprise pins, rivets, screws and the like for location in appropriate aligned bores provided in the sleeve and tubing lengths. Single fasteners may be provided beyond each tubing finger, or multiple fasteners may be provided.

25 Preferably also, the unexpanded sleeve is of larger

diameter than the tubing lengths. Most preferably, the sleeve and the tubing length are each of substantially constant diameter along their length.

5 According to a further aspect of the present invention there is provided an arrangement for coupling lengths of expandable tubing, the arrangement comprising a longitudinally slotted sleeve, first and second tubing lengths defining overlapping longitudinal slots, in use the tubing lengths being radially expandable by deformation of  
10 fingers of material where adjacent circumferentially spaced slots overlap, and connecting means for connecting the sleeve to the ends of the tubing lengths.

The sleeve may be in the form of longitudinally extending strips of metal. Most preferably, the strips are  
15 rectilinear. On expansion, the strips of the sleeve move radially outwardly and separate circumferentially. Initially, that is prior to expansion, the strips may be circumferentially connected, by frangible links such as wire, webs of material or one or more welds, to facilitate  
20 sleeve handling.

The invention further relates to a method for coupling the ends of first and second lengths of expandable tubing defining overlapping longitudinal slots and deformable  
25 fingers of material where adjacent circumferentially spaced slots overlap, the method comprising the steps of:

providing a sleeve comprising longitudinally extending strips of material;

coupling the sleeve to the ends of first and second



lengths of expandable tubing; and

forcing an expansion member through the connected tubing lengths to expand the sleeve and tubing lengths.

Preferably, the connecting means are provided at  
5 circumferentially spaced locations at the end of the tubing lengths beyond the endmost tubing fingers, and at the ends of the sleeve. The connecting means may comprise pins, rivets, screws and the like for location in appropriate aligned bores provided in the sleeve and tubing lengths.  
10 Single fasteners may be provided beyond each tubing finger, or multiple fasteners may be provided.

Preferably also, the unexpanded sleeve is of larger diameter than the tubing lengths. Most preferably, the sleeve and the tubing length are each of substantially  
15 constant diameter along their length.

These and other aspects of the present invention will now be described, by way of example, with reference to the accompanying drawings, in which:

Figure 1 is a schematic plan view of an arrangement  
20 for coupling lengths of expandable tubing in accordance with an embodiment of the present invention;

Figure 2 is a sectional view of Figure 1; and

Figure 3 is a schematic plan view of an arrangement  
for coupling lengths of expandable tubing in accordance  
25 with a further embodiment of the present invention.

Figures 1 and 2 of the drawings illustrate an arrangement 10 for connecting first and second lengths 12, 14 of expandable tubing utilising an expandable sleeve 16

secured to the ends of the tubing lengths 12, 14 by screws 18. The tubing walls 20, 21 and the sleeve wall 22 define overlapping longitudinal slots 24, 25, 26. Expansion of the tubing lengths 12, 14 and the sleeve 16 is accommodated by deformation of fingers of material 28, 29, 30 where the slots 24, 25, 26 overlap, and following deformation the slots 24, 25, 26 define diamond-shaped apertures. During expansion there is little or no deformation of the nodes 32, 33, 34 between the longitudinally spaced slots 24, 25, 26, and the screws 18 pass through bores in the endmost nodes 32, 33, 34 of the tubing lengths 12, 14 and the sleeve 16, at the ends of the tubing lengths 12, 14 and sleeve 16. Thus, the endmost deformable fingers of the tubing lengths 28, 29 are axially spaced from the endmost fingers of the sleeve 30.

In use, the tubing lengths 12, 14 and sleeves 16 are shipped in disassembled form. The tubing lengths 12, 14 are made up on surface as the tubing is fed into the bore in which the tubing is to be utilised. In particular, the ends of the tubing lengths 12, 14 are located in the respective ends of the sleeve 16. The screws 18 are then located and tightened in the screw bores. A number of tubing lengths are made up to provide the desired length of tubing and the assembled tubing run into the bore. On reaching the desired location downhole, the tubing is anchored in place, and an expansion cone then pushed or pulled through the tubing. The cone expands the tubing length 12, 14 radially outwards such that, as mentioned

above, the slots 24, 25, 26 become diamond-shaped, with the expansion being accommodated by deformation of the fingers 28, 29, 30. The sleeve 16 deforms in a similar manner to the tubing lengths 12, 14. On moving through the arrangement 10, the expansion cone deforms, in turn, the endmost fingers 28 of the first tubing length 12, the fingers 30a at the first end of the sleeve 16, the fingers 30b at the second end of the sleeve 16, and finally the endmost fingers 29 of the second tubing length 14.

In testing it has been found that the forces required to expand the connecting arrangement 10 are the same or only slightly higher than the forces required to expand the tubing lengths 12, 14. Also, the expanded sleeve 16 tends to retain its expanded form, and suffers little or no diametrical shrinkage after the expansion cone has passed through the sleeve 16. Thus, the present invention avoids the difficulties experienced with previously proposed sleeve connectors. Further, the connection arrangement 10 is less expensive to produce than the male/female connectors as described in WO96/37687 and WO97/21901.

Reference is now made to Figure 3 of the drawings, which illustrates an alternative arrangement 110 for connecting first and second lengths 112, 114 of expandable tubing utilising an expandable sleeve 116 secured to the ends of the tubing lengths 112, 114 by screws 118. The tubing walls define overlapping longitudinal slots 124, 125. However, unlike the first described embodiment, the sleeve wall is formed of individual longitudinally

extending strips 126. Expansion of the tubing lengths 112, 114 and the sleeve 116 is accommodated by deformation of fingers of material 128, 129 where the slots 124, 125 overlap, and circumferential separation of the sleeve strips 126. Following deformation the slots 124, 125 define diamond-shaped apertures. During expansion there is little or no deformation of the nodes 132, 133 between the longitudinally spaced slots 124, 125, and the screws 118 pass through bores in the endmost nodes 132, 133 of the tubing lengths 112, 114 and the ends of the sleeve strips 126.

It will be clear to those of skill in the art that the above-described embodiments are merely exemplary of the present invention and that various modifications and improvements may be made thereto without departing from the scope of the present invention.

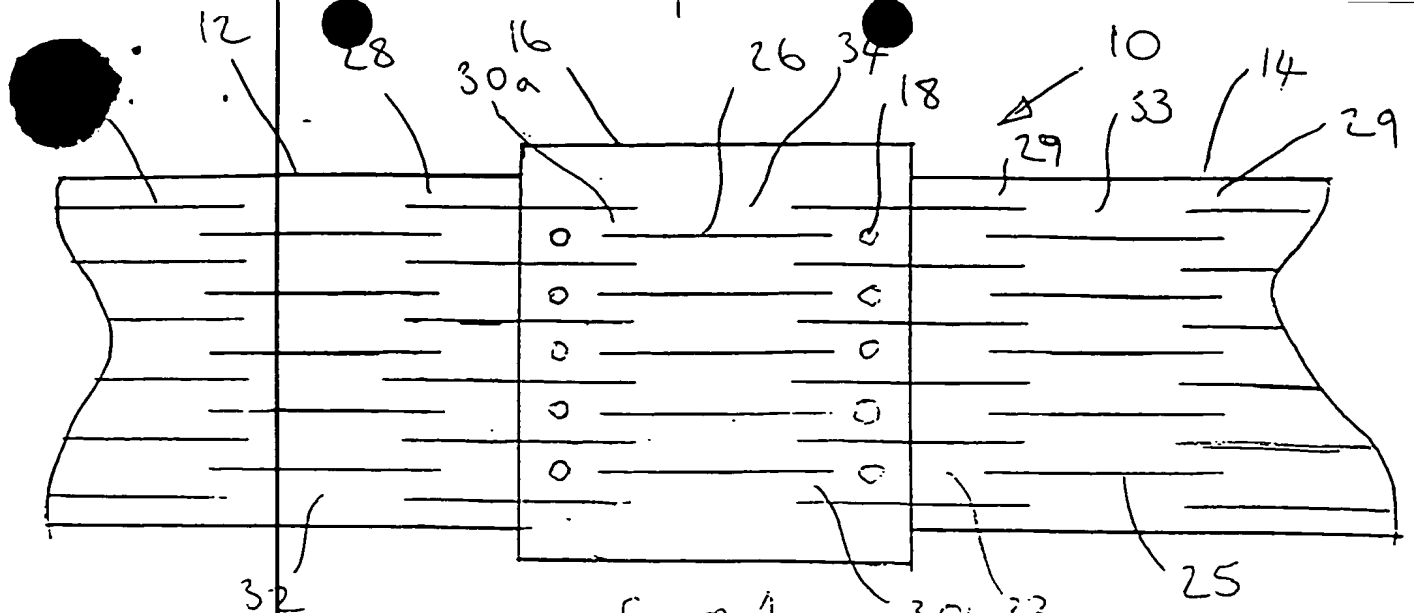


Figure 1

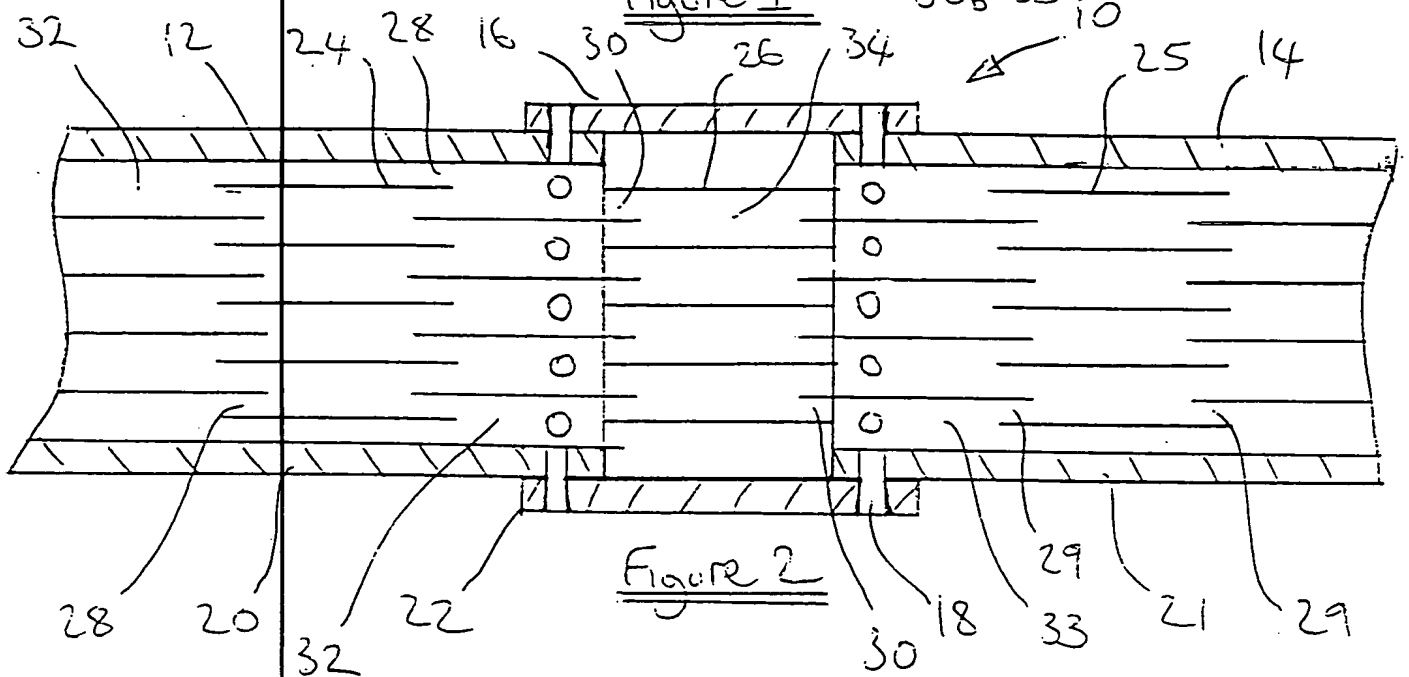


Figure 2

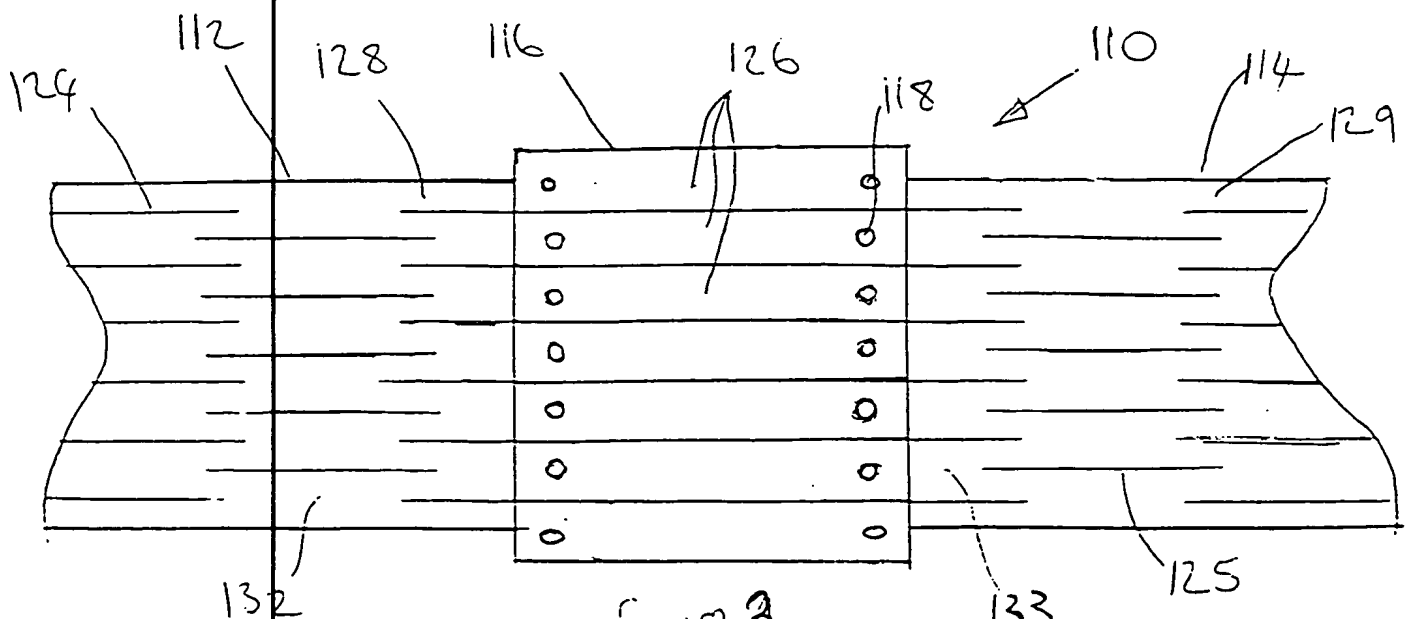


Figure 3

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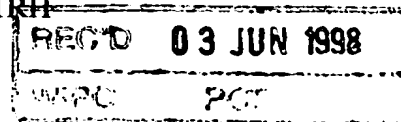


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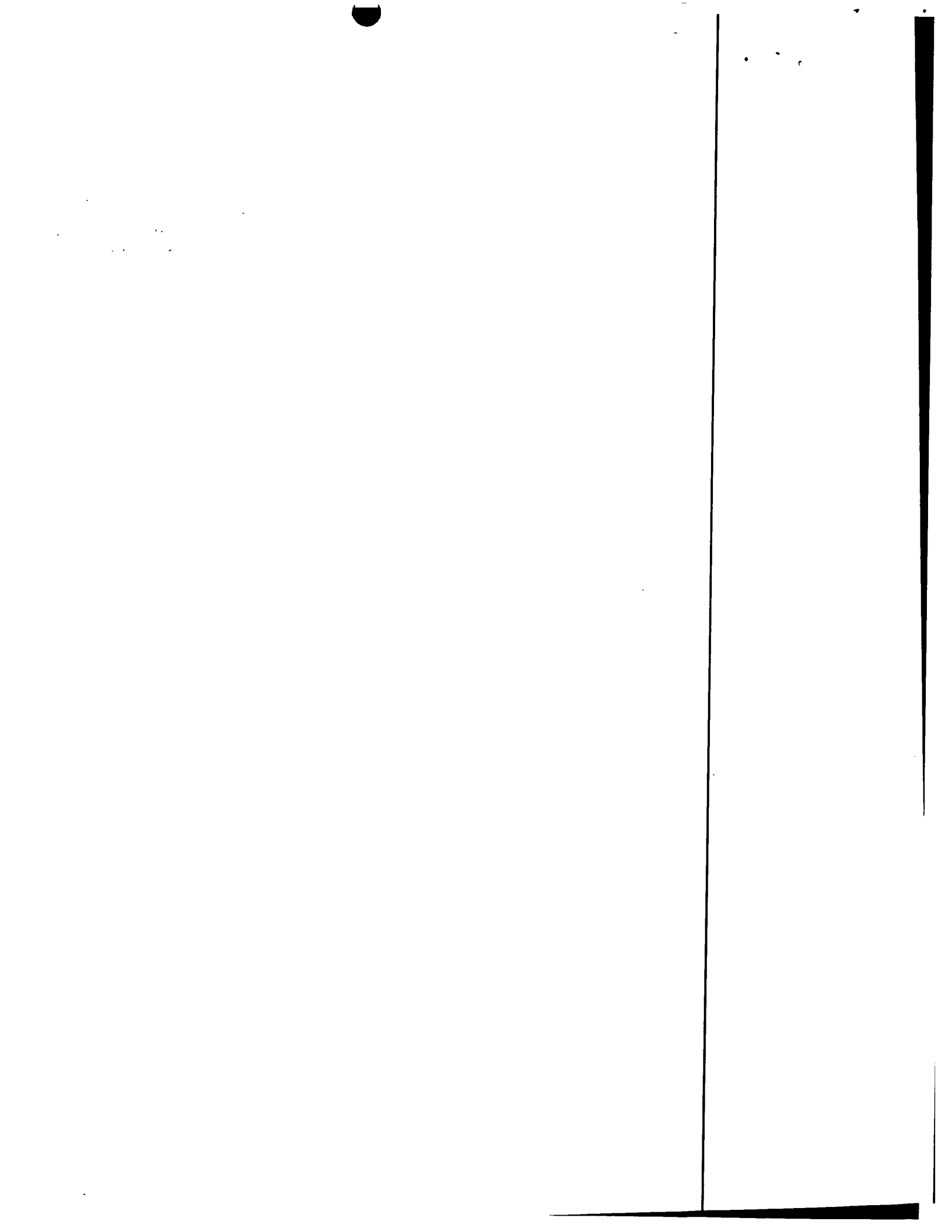
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2. Patent application number (The Patent Office will fill in this part)	9705928.1			
3. Full name, address and postcode of the or of each applicant (underline all surnames)	PETROLINE WELLSYSTEMS LTD OFFSHORE TECHNOLOGY PARK CLAYMORE DRIVE BRIDGE OF DON ABERDEEN AB23 8GD Patents ADP number (if you know it) 7179872001 If the applicant is a corporate body, give the country/state of its incorporation UNITED KINGDOM			
4. Title of the invention	CONNECTOR			
5. Name of your agent (if you have one)  "Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)	CRUIKSHANK & FAIRWEATHER 19 ROYAL EXCHANGE SQUARE GLASGOW G1 3AE Patents ADP number (if you know it) 547002			
6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and (if you know it) the or each application number	Country	Priority application number (if you know it)	Date of filing (day / month / year)	
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8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'Yes' if: a) any applicant named in part 3 is not an inventor, or b) there is an inventor who is not named as an applicant, or c) any named applicant is a corporate body. See note (d))				

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Description 6

Claim(s)

Abstract

Drawing(s) 1



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Statement of inventorship and right to grant of a patent (Patents Form 7/77)

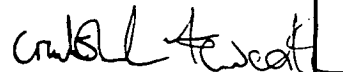
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## CONNECTOR

This invention relates to a connector, and in particular to a connector forming part of an expandable tubing assembly. The invention also relates to a method of connecting lengths of expandable tubing.

5 WO93\25800 describes expandable tubing defining overlapping longitudinal slots. On expansion of the tubing, by pushing or pulling a mandrel through the tubing, the slots expand to form diamond-shaped apertures. The expansion is accommodated by deformation of the fingers of  
10 metal between the slots, this deformation taking place predominantly at the slot ends. The parts of the tubing wall between the slot ends experience little if any deformation, and these parts are known as the "nodes".

Arrangements for joining lengths of expandable tubing  
15 are described in WO96\37681, the disclosure of which is incorporated herein by reference. It is among the objectives of the embodiments of the present invention to provide alternative arrangements for connecting lengths of expandable tubing.

20 According to the present invention there is provided a method of connecting lengths of expandable tubing defining overlapping longitudinal slots, the method comprising:

providing a tubular connector defining overlapping  
25 longitudinal slots, the connector comprising respective end portions and an intermediate portion;

providing lengths of expandable tubing defining overlapping longitudinal slots and having end portions defining nodes; and

5 connecting the connector end portions to the nodes of the end portions of the tubing lengths.

According to another aspect of the present invention there is provided an expandable tubing assembly comprising:

10 a tubular connector defining overlapping longitudinal slots, the connector comprising respective end portions and an intermediate portion; and

lengths of expandable tubing defining overlapping longitudinal slots and having end portions defining nodes, the connector end portions being coupled to the nodes of the end portions of the tubing lengths.

15 The formation of the connections between the connector end portions and the nodes of the tubing end portions provides for a relatively secure connection. Preferably, the connector end portions and the nodes of the tubing end portions are threaded, and the absence of significant deformation at the nodes facilitates maintenance of a  
20 secure connection on expansion of the tubing lengths and the connector.

Preferably also, the intermediate connector portion is selected to be of corresponding configuration to the tubing  
25 lengths, such that the expansion characteristics of the connected tubing assembly will be substantially constant over the connection.

Preferably also, each connector end portion defines a

slot to receive a corresponding tongues on the respective tubing length.

According to a further aspect of the present invention there is provided an expandable tubing assembly comprising:

5 a tubular connector defining overlapping longitudinal slots, the connector comprising respective end portions and an intermediate portion; and

lengths of expandable tubing defining overlapping longitudinal slots,

10 at least the connector intermediate portion being of corresponding configuration to the tubing lengths, such that the expansion characteristics of the intermediate portion and the tubing lengths are similar.

This aspect of the invention provides a connector  
15 which expands in a compatible manner to the adjacent tubing and thus facilitates reliable expansion of an expandable tubing string.

These and other aspects of the present invention will now be described, by way of example, with reference to the  
20 accompanying drawings, in which:

Figure 1 is a sectional view of a length of expandable tubing, shown in an expanded configuration; and

Figure 2 is a sectional view of an expandable tubing assembly in accordance with a preferred embodiment of the  
25 present invention.

Reference is first made to Figure 1 of the drawings, which illustrates a length of expandable tubing 10. In its initial configuration, the tubing 10 is simply a length of

pipe in which a series of longitudinal slots 12 have been machined. Applying a radially outward force to the tubing wall, by passing a mandrel through the tubing, causes the tubing to expand such that the slots 12 become diamond-shaped openings, as described in WO93\25800.

The tubing 10 is supplied in lengths suitable for transportation and handling and these are joined to one another on surface to create a tubular string. The assembly 14 illustrated in Figure 2 of the drawings allows lengths of expandable tubing 10 to be connected to form a string, as will now be described.

The assembly 14 comprises a tubular connector 16 defining overlapping longitudinal slots 18, the connector 16 comprising respective end portions 20, 21 and an intermediate portion 22. The slots 18 extend over the whole length of the connector 16, but the only slot overlap occurs in the intermediate portion 22.

The connector 16 is utilised to join the ends of two lengths of expandable tubing 24, 25, the ends of which are adapted to engage with the connector end portions 20, 21 as described below.

The connector intermediate portion 22 is of substantially the same wall thickness as the tubing 24, 25, however the connector end portions 20, 21 are upset, that is they include portions of greater wall thickness than the tubing 24, 25 and are of a greater diameter than the tubing 24, 25. The inner walls of each connector end portion 20, 21 define threads 26, 27 for engaging corresponding threads

28, 29 on the outer surface of the tubing 24, 25. Inwardly of the threads 26, 27 the end portions 20, 21 define grooves 30, 31 to receive corresponding tongues 32, 33 provided on the ends of the tubing lengths 24, 25.

5       As noted above, the connector slots 18 only overlap in the intermediate portion 22, such that on expansion of the connector 16 and the tubing lengths 24, 25 the connector 16 is only subject to significant deformation in the intermediate portion 22, at and adjacent the slot overlap  
10 34. The amount of deformation is substantially lower in the rest of the connector 16, particularly in the "nodes" 36 between the ends of the longitudinally aligned slots 18. The tubing lengths 24, 25 feature nodes 38 between the ends of the tubing slots 12 and the tubing threads 28, 29 are  
15 formed on the tubing nodes.

In use, the tubing lengths 24, 25 are connected by first making up the connector 16 to one tubing length 24, and then making up the second tubing length 25 to the other end of the connector 16. A number of tubing lengths are  
20 connected in this way to form a tubing string, which is run into a wellbore. Once in a desired position, an expansion mandrel is run through the tubing string, and radially extends the connector 16 and the tubing lengths 24, 25. In doing so, the connector slots 18 and tubing slots 12 are  
25 expanded to define diamond shaped openings, as are illustrated in Figure 1. As described above the connector is only subject to substantial deformation at the slot overlaps 34, such that the metal of the slot end portions

20, 21 is subject to minimal deformation. As the deformation of the metal of the connector occurs primarily in the intermediate portion 22, which is of corresponding diameter and thickness to the tubing 24, 25, the expansion properties of the connector 16 are similar to the tubing 24, 25, such that the connector 16 and tubing lengths 24, 25 will expand in corresponding and predictable manner, minimising the occurrence of irregularities in the internal diameter of the expanded tubing string.

From the above description it will be apparent to those of skill in the art that the assembly 14 provides a convenient means for connecting expandable tubing lengths. It is recognised that, for some applications, users may prefer to include coupling means between the connector end portions and the tubing lengths in addition to the thread connection, and in such cases screws, rivets, pins or the like may be provided to extend between the end portions 20, 21 and the tubing lengths 26, 27.

It will further be apparent to those of skill in the art that the above-described embodiment is merely exemplary of the present invention, and that various modifications and improvements may be made thereto, without departing from the scope of the present invention.



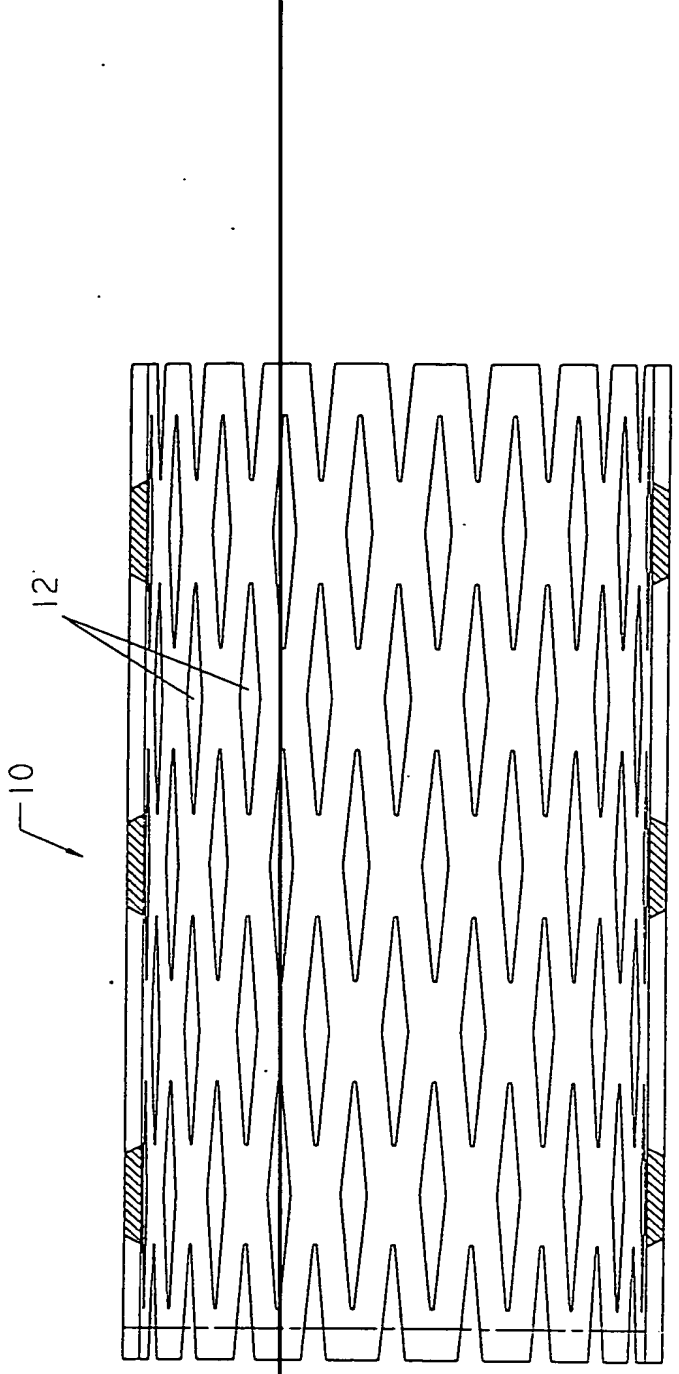


Figure 1

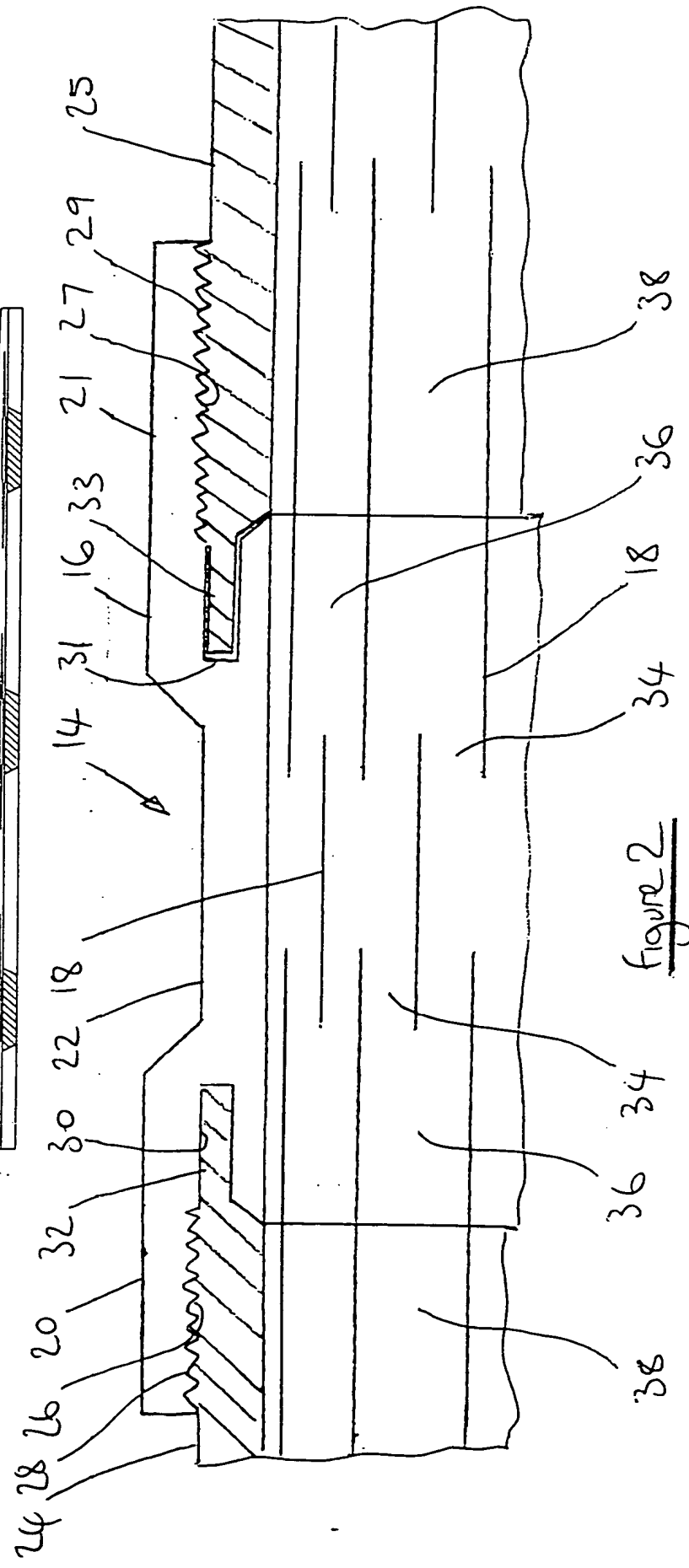


Figure 2

DET NO : G898 / 00863

Form 23/77 : 20/3/98

AGENT : Crickshaw & Fairweather